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3

Case Studies

Oil & Gas



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About Us

Leading provider of Quality Services to the Energy Industry and other related sectors throughout the world.

GQS stands for Global Quality Services, which we re-branded to from Global SCS in April 2019, as we felt this better met our global market and our clients' expectations.

We are, however, very proud to still be associated with and forever connected to our previous and very successful brand, Global SCS. With offices strategically placed in Asia, Australasia, West Africa, and Europe, we have the skills and resources to meet all projects, both large and small.



GQS is part of investment group Envoy & Partners based in the UK. Envoy & Partners support businesses to grow and reach the next level.

Servant Leadership Structure



Skilled, experienced and highly motivated professionals.

Our team here at GQS are committed to working closely with all of our clients to ensure we have a detailed understanding of their requirements. This enables us to deliver cost-effective Second and Third Party Inspection Services as well as Technical Audits, Quality Management Consultancy, Expediting, Welding Services including Welding Supervision, and Procedure Specification, Technical Manpower and Pipelay (Field Joint Coating and Double Jointing QAQC Support).

GQS believes in the Servant Leadership movement as the cornerstone to winning in business.

We draw our organisation charts upside down to reflect our belief that leadership's role is to serve the business and to devolve power as close to the coal face as possible. By implementing this model, we multiply the organisation's leadership capability, increase human potential, and serve our customers better than our competition. We believe in facilitating excellent relationships between end-users and suppliers. From the positive feedback we receive, we know our clients highly value this critical philosophy. We thrive on the professional satisfaction of meeting the ever-changing challenges of the international energy industry and other sectors in which we operate.

Typical Leadership Structure





GQS Milestones



2005

Global SCS was Incorporated in Aberdeen, UK



2007

ISO 9001 Accreditation achieved



2008

IGRIS Developed and Implemented



2011

Global SCS Perth, Australia Incorporated



2012

Global SCS Australia ISO 9001 Accreditation achieved



2013

Global SCS USA Incorporated



2015

Global SCS UAE Incorporated



2016

Global SCS Australia achieved ISO 14001, 18001, 29001 certifications



2017

Global SCS Malaysia Incorporated



2017

Global SCS Malaysia ISO 9001 Accreditation achieved



2017

Global SCS Australia achieves ISO 17020 from NATA



2019

Rebrand to GQS from Global SCS



2019

STR Acquisition - GQS Australia East Incorporated



2020

GQS Senegal Incorporated



2021

GQS India Incorporated



2022

GQS China Incorporated.



Sangomar Phase 1 Development

Client

Woodside Energy (Senegal) B.V.

Location

Offshore Dakar, Senegal

Key Activity Locations

Senegal, Malaysia, Spain, Norway, UK, Australia, USA, Indonesia, Germany, Singapore, Italy & China.

Project Description

The Sangomar field containing oil and gas is located 100 kilometers south of Dakar and will be Senegal's first offshore oil development. First oil production is targeted in early 2023.

The phased development includes installing a stand-alone floating production storage and offloading (FPSO) facility and subsea infrastructure that is designed to allow subsequent development phases. These options include potential gas export to Senegal and future subsea tie-backs to other fields.

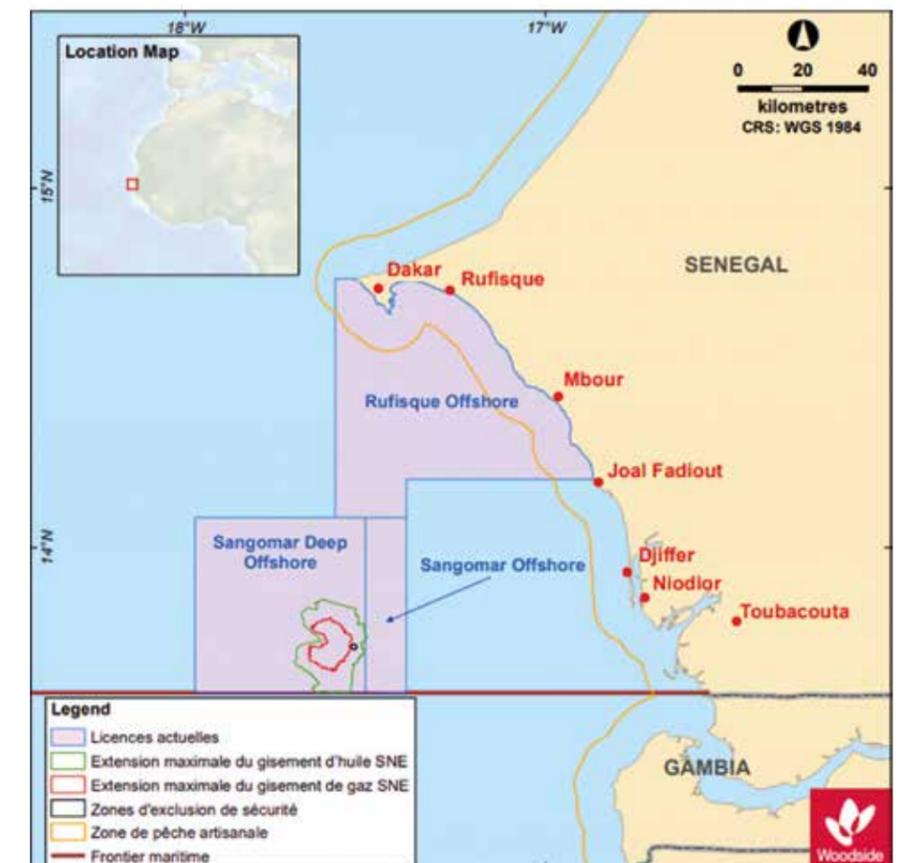


Scope of Services

GQS has been awarded the full Inspection scope of all Drilling & Completions, Subsea & Pipelines, SURF, SPS, Wellheads, FPSO, by Woodside Energy (Senegal) exclusively. The whole project is managed through GQS's bespoke management system with client log in, cost controls, controlled inspector competencies, and customised Dashboard Reporting.

Scope of services includes:

- Provision of Contractor Personnel to perform and supervise the work at Company Other Contractor Worksites both onshore and offshore, including administrative support.
- Operation and management of a network of worldwide Site QA/QC Inspectors with sufficient capacity to support the Contract.
- Provision of transportation for Contractor Personnel to/from Company Other Contractor Worksites and to and from the Heliport.
- Provision of technical support to the Company when required as well as Attendance of Company's meetings
- Provision to monitor overall Company Other Contractor QA/QC performance
- Provide three full-time Senior QA/QC Coordinators to manage project packages.





CNOOC Projects

Buzzard, Golden Eagle & Scott

Client

CNOOC Petroleum Europe Limited.

Location

North Sea

Key Activity Locations

United Kingdom, Italy, Spain, Norway, Germany, Czech Republic, Dubai, USA, Indonesia, Malaysia & China.

Project Description

CNOOC is one of the largest oil producers in the UK North Sea, contributing more than twenty-five percent (25%) of the UK's oil production and ten percent (10%) of the UK's energy needs. The Company is the Buzzard, Golden Eagle and Scott platforms operator with further exploration and development activities planned in the near, mid, and long-term periods.

Scope of Services:

GQS supports CNOOC's business to ensure compliance with CNOOC standards and specific product quality plans to comply with all the relevant standards, both regulatory and voluntary.

GQS provides inspection and expediting services for all CNOOC's UKCS operations, including projects, drilling & completions, and producing assets and facilities. These activities are performed in accordance with CNOOC Quality Management Standards, assuring support of CNOOC's obligations as a Duty Holder / Well Operator.

While the work pertains to Company's UKCS operations, inspection services for the below equipment are carried out internationally in worldwide locations as directed by CNOOC.

The scope of work includes the (but not limited to) following:

- Drill pipe and downhole tool inspection to NS-1 and NS-2 Standard;
- Equipment failure investigations; and



- Specialist services (fatigue analysis, torque drag and hydraulics analysis, case wear modeling, stuck pipe analysis & advice).

Qa/qc inspection

- General and specialised equipment inspection
- Temporary equipment inspection
- Expediting
- Mill surveillance and assessment
- Audit services
- Metallurgist/welding specialist

Types of Equipment

- Conductor Pipe and Connectors
- Wellheads, Xmas Tree, Sub-sea Valves & Completion equipment
- Process pipework/valves /vessels/tanks
- Structural Steel/Fabrication/ Welding
- Rotating Machinery
- Electrical Machinery and switchgear
- Instrumentation/Communications/ Control Systems
- Temporary Mobile Equipment, e.g., Diesel/Electrical driven units, A60 Containers
- Forging/Casting
- Coatings, Lining, Insulation
- Marine Equipment
- Computer Equipment/Electronics
- OCTG Tubulars
- Lifting Equipment



SASOL MERIC

Pande, Temane and Inhassoro Wells Operation Project

Client

Sasol Petroleum Mozambique Limitada

Location

Inhambane Region, Mozambique

Key Activity Locations

Mozambique, United Kingdom, Italy, France, Germany, Sweden, Norway, China, Singapore, UAE, Indonesia, Malaysia, Japan, USA & Mexico.

Project Description

SASOL's onshore Mozambique Exploration, Remediation, and Infill Campaign (MERIC) is a Development of Pande, Temane, and Inhassoro natural gas fields within Mozambique as part of a \$1.4 billion (est.) development plan which includes the delineation and development of the Temane G8, Temane East, Inhassoro G6 and Inhassoro G10 reservoirs.

Three licenses PPA, PSA & PC5C (Exploration), have been issued with several production wells being drilled (including a water disposal well) running through to Q3 of 2025, while oil and LPG production facilities will be installed close to the existing Central Processing Facility (CPF).

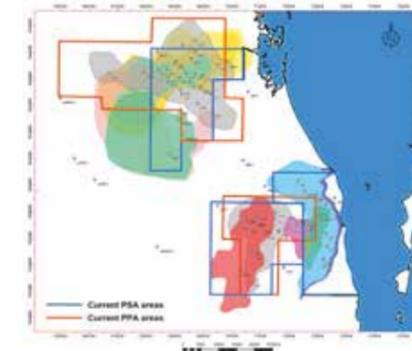
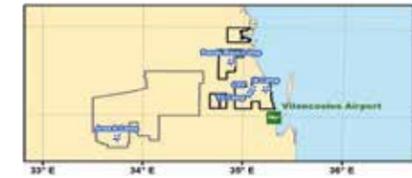
Scope of Services:

GQS is providing the provision of QA/QC inspection services, all associated services such as the provision of technical support and personnel as required, prior to mobilisation of Equipment and Materials, to assist SASOL in setting up and developing QA/QC matrices, inspection matrices, and inspection plans as well as detailed operational planning including in-field personnel.

The coordination of Auditing, Quality Engineering support, Inspection & Expediting activities through our online Inspection system called IGRIS. Which manages all aspects of the process, including the Notification of Inspection (NOIs) process, all assignments, and visits and associated documentation, including visit reports, planning and scheduling of all inspection activities, cost controls related to ongoing inspection works, and the competency and certification of all Inspectors working on the project.

Including but not limited to the following types of equipment:

- Casing and Tubing (including Mill surveillance)



- Xmas Trees and Wellhead Equipment
- Completion / Well Service Equipment; and
- Other Third Party equipment, as directed by SASOL, such as:

- Drill string and related downhole tools, casing handling gear, and fishing tools provided under the Rig Contract.
- 3rd Party casing handling equipment
- 3rd Party bits, Hole Openers, Under Reamers, drive systems, BHA components, MWD/LWD tools, fishing equipment, well clean-up tools.

- Rental DP, HDLS, cement stinger, and handling tools.
- Liner hanger installation tooling and related consumables

Additional Scope:

GQS has successfully provided a local content initiative whereby GQS provides an assessment and training plan for Mozambique national personnel. The aim is to train these personnel in all aspects of QA/QC services associated with the work scope and increase their competency to a level that benefits the individual and the local economy.





Rumaila Oil Field Redevelopment Upgrade

Client

Rumaila Operating Organisation

Location

Basra, Iraq

Key Activity Locations

Belgium, Italy, United Kingdom, France, Germany, Sweden, Denmark, Norway, China, Singapore, India, UAE, Indonesia, Malaysia, Japan, USA & Mexico.

Project Description

The Rumaila oil field is a super-giant oil field located in southern Iraq, approximately 20 mi (32 km) from the Kuwaiti border.

The field is estimated to contain 17 billion barrels, which accounts for 12% of Iraq's oil reserves, estimated at 143.1 billion barrels. Rumaila is the largest oilfield ever discovered in Iraq and is considered the third-largest oil field in the world. Rumaila is managed by the Rumaila Operating Organisation (ROO) – a joint venture between Basra Oil Company (BOC), BP, PetroChina, and State Oil Marketing Organisation (SOMO) which was established to transform the field into a world-class operation by bringing the facility and equipment up to date using the latest materials, technologies, processes, and ways of working.



Scope of Services

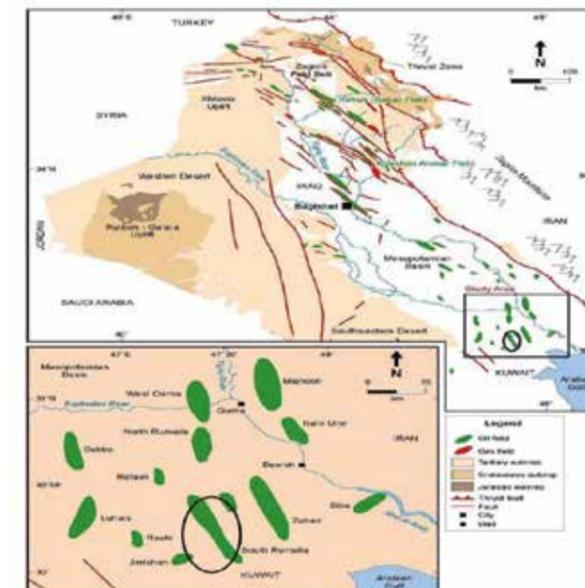
GQS is supporting ROO with all items procured globally for this project via a global services contract. GQS services cover the project out of country activities at suppliers and sub-suppliers premises and associated locations.

To manage the Inspection requirements through our online Inspection system called IGRIS. This system addresses all aspects of the process, including the Notification of Inspection (NOIs) process, all assignments and visits, and associated documentation, including visit reports, planning and scheduling of all inspection activities, cost controls related to ongoing inspection works, and the competency and certification of all Inspectors working on the project.

Scope of services includes (but not limited to):

- Audits (Technical & Process), Vendor Inspection, and expediting services at all locations for the project globally. With a primary focus on the Middle East, UK, Europe, and Asia.

- Inspection of various equipment globally, including Rotating Equipment (incl. turbines, pumps, compressors, generators, and motors), Line pipe Material at Mill, Line pipe Coating, Fittings, Flanges & Valves, Separation and Pressure Vessels, Heat Exchangers & Static Skid Equipment, Chemical Processing Skids, Pumps, Electrical Equipment and Cables, Instrumentation, Fabricated Structural Steel, Wellheads and Xmas Trees and Manifolds, OCTG pipe at Mill, Coated OCTG Tubing, Crossovers Pup Joints, Flanges, Completion Equipment, ESP's, Lifting Equipment / Cranes, Specialist Safety Equipment (non-standard fire fighting equipment), E & I Bulks, SPX Filters' Instrument Air compressor package, Flare system Package, BOP-Piping Bulks (Pipes, Fittings & Flanges, Gaskets, Fasteners), Surge Relief Skids
- Provide specialist technical support on various equipment and materials when requested in line with the project specifications.
- Provide a best-in-class system to manage all NOIs, inspection reports, and documentation, provide cost controls, and inspectors competency online via a client portal.





Pipe Mill Audits – Shell Technical Acceptance (TAMAP)

Client

Shell USA and Shell Global Projects

Location

Worldwide

Key Activity Locations

USA, Italy, France, Germany, Sweden, Austria, China, India, UAE, Saudi Arabia, Argentina, Malaysia, Japan, South Korea, Brazil, Mexico, and Russia.

Project Description

The Technically Accepted Manufacturers and Products (TAMAP) database is a Shell-owned global database for technically accepted manufacturers and fabricators in named categories. The purpose of the TAMAP database is to assist Shell operating units and Projects in making sourcing decisions.

GQS manages the audit process used by the Shell Group for the qualification, acceptance, and ongoing assessments of Steel Plate, Coil, and Pipe Mills to supply plate and coil and subsequent pipe making in accordance with designated International Standards and Shell Specifications. This includes materials of carbon, low alloy, corrosion-resistant alloys, and bimetallic pipe (carbon steel, clad or lined with corrosion-resistant alloys), covering Line Pipe, Process Pipework, and OCTG.

Objectives

The objectives GQS concentrate on for TAMAP Steel and Pipe Mills are to:

- Increase assurance that the materials and manufacturing (including inspection and testing) comply with industry standards and Shell technical specifications.
- Demonstrate an effective and operable quality management system ensuring full compliance with API Q1 (or equivalent).
- Enhanced information for Shell Enterprise Category Management; to centrally manage and reduce overall costs
- Input recommendations into the list of globally technically accepted steel and pipe mills for specific material grades/specifications.
- Streamline ordering process for projects and operating units through a recommendation of acceptance, precise assessment results, and scoring.

- Increase transparency for and synergy with steel and pipe mills through clear policies and procedures regarding TAMAP and transparency through independent verification

Scope of Work:

GQS audit management provides the following to Shell:

- Recommendation of adding, modifying, or deleting steel mills and their products to the TAMAP database.
- Offer a structured approach to perform technical assessments and audits (including all mill manufacturing, testing, and inspection activities).

- Assist with establishment of acceptance criteria for assessments and to evaluate the performance of steel mills.
- Providing experienced technical expert auditors with in-depth knowledge relating to specialist subjects, such as NDT, Mechanical Testing, and Welding.



Orbost Gas Plant Upgrade

Client

APA

Location

Victoria, Australia

Key Activity Locations

Australia, USA & Italy

Project Description

The Orbost gas processing plant, previously known as the Patricia-Baleen gas plant, on the coast of the Bass Strait in south-east Australia, is undergoing upgrade and modification to handle raw gas from the Sole offshore field Gippsland Basin.

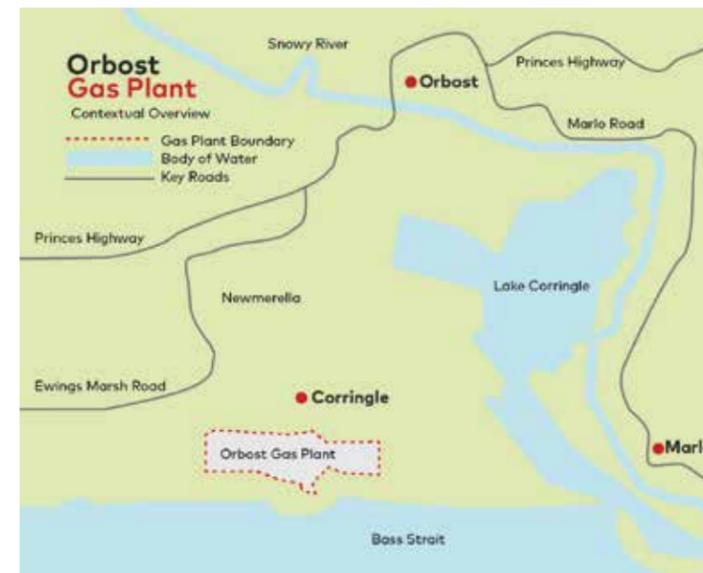
The plant operated at a capacity of 28 terajoules (TJ) of gas a day in May 2020. A total capacity, the onshore gas plant will deliver up to 68TJ of gas a day into the Eastern Gas Pipeline that runs for approximately 797km along the east coast between Victoria and New South Wales.

Installation of crucial technology packages comprising the following:

- Power generators, providing approximately 5MW to power the plant.
- Various processing facilities, structures and holding tanks; to treat the incoming raw gas into sale gas.
- Plant process control package to control the operations and safe management of the plant.
- Plant process control package, to control the operations and safe management of the plant.

Piping, civil works, and electrical cabling associated with the above equipment comprise the following:

- More than 14,300 meters of new piping, including 5,171 meters of carbon steel piping, 8,017 meters of stainless-steel piping. One thousand one hundred seventeen meters of high-density polyethylene (HDPE).
- Piping skid fabrication
- Piling: approximately 310 piles in total with a depth of up to 9.7 meters.
- Cables: approximately 160 kilometers of cabling for power, instrumentation, controls and communication.



Scope of Services

Supply QA/QC services for the installation of crucial technology packages, personnel included.

- Senior QA/QC Engineer
- QA/QC Engineers
- Senior Site Welding QC Inspectors
- Site Welding QC Inspectors
- Site Electrical Inspector
- Site Mechanical QC Inspector
- Vendor Welding QC Inspectors
- Vendor Coating QC Inspectors

Ichthys LNG Project

Client
Inpex

Location
Offshore Western Australia & Northern Territory, Australia

Key Activity Locations
Australia, Indonesia, Singapore, Germany, Norway, UK & Malaysia.

Project Description

Ichthys LNG is ranked among the most significant oil and gas projects in the world.. Ichthys LNG is expected to produce 8.9 million tonnes of LNG and 1.65 million tonnes of LPG per annum with more than 100,000 barrels of condensate per day at peak.

It is one of the few energy projects worldwide to incorporate the whole chain of development and production: subsea, offshore, pipeline, and onshore.

Gas and condensate from the Ichthys Field will be exported to onshore facilities for processing near Darwin via an 890-kilometre pipeline.

Scope of Services

Inpex has chosen GQS to provide a range of critical quality services to the project QAQC operations support for ongoing Project Inspection needs globally for Phase 1 and, more recently, Phase 2a of this project.





GWF-2 & Greater Enfield Development Projects

Client

Woodside Energy Limited

Location

Offshore Western Australia, Australia

Key Activity Locations

Japan, Australia, Vietnam, Malaysia, China, Indonesia, Singapore, Germany, Norway, UK & Italy.

Project Description

GQS has provided Woodside support with their inspection requirements globally for these two projects, which ran concurrently for this client.

This detailed Inspection of Subsea equipment such as Xmas Trees, Subsea Control Modules, Flexible Risers, Umbilicals, and the manufacture, Coating, Double jointing, and Field joint coating of Linepipe, in various locations globally during manufacture, and offshore Western Australia for the Pipelay. GQS also had a large team of inspection personnel of multiple disciplines based in Singapore for the GED FPSO refit.



Scope of Services

Management of all worldwide Inspection including:

- Linepipe Inspection specialists in Japan during manufacture at several locations
- Linepipe Coating Inspection personnel in Malaysia
- Linepipe Double Jointing Inspection teams based in Indonesia
- 2 x Inspections crews for two vessels carrying out Field Joint Coating Inspection consisting of QAQC Leads, NDT, Coating, and Welding Inspection personnel.
- Inspection teams based in Malaysia and Singapore for various subsea equipment
- Inspection teams based in many other countries but most notably in China, United Kingdom, Vietnam, Australia, Norway, and Italy covering various disciplines
- FPSO Inspection team based in Singapore comprising QAQC Lead, Coating, Welding and NDT Inspectors





Shell Prelude FLNG Project

Client

TechnipFMC

Location
Orkanger Spool Base, Norway
/ Browse Basin, Offshore
Western Australia

Key Activity Locations
Australia & Norway

Project Description

Prelude is an operational floating liquefied natural gas (FLNG) facility located offshore, north-northeast of Broome, in Western Australia. Prelude FLNG designed to extract, liquefy, and store natural gas at sea before being transferred and shipped to customers.

GQS supported the Onshore fabrication of 4 of 3km long 12" CRA reeled rigid pipelines at Orkanger spool-base in Norway. Offshore subsea installation of the rigid pipelines on Deep Energy reel lay vessel.

Scope of Services

Supply, travel arrangements, and management of the following personnel;

- QA Management
- Offshore Lead QC Inspectors
- Spool Base Lead QC Welding Inspectors (Pipeline – Corrosion Resistant Alloy)
- Spool Base Welding Inspectors (Pipeline – Corrosion Resistant Alloy)



CNOOC Lingshui Project

Client

Aker Solutions

Location
China & Malaysia

Key Activity Locations
China, Malaysia & Singapore.

Project Description

After the award of the Lingshui 17-2 gas field project by China National Offshore Oil Corporation (CNOOC) to Aker Solutions Malaysia, GQS was appointed in Jan 2019 to oversee the inspection work of all the critical processes related to the manufacturing of the subsea production system.

This project consisted of 11 horizontal subsea trees, four-manifolds, subsea control systems, and a vertical tie-in connection system.

Scope of Services

- Vendor inspection and expeditor supply at two main facilities in China for coating and mechanical inspection.
- Additional support provided through facilities in Malaysia for mechanical and coating inspection
- Scope of inspection comprises NDT, Welding, Coating, and Dimensional inspection
- As this equipment is for a subsea work scope, the competency of the Inspectors who carry out this task is critical, as is having prior knowledge of the equipment, vendor processes, and quality requirements of subsea equipment.



Remote Inspection

Organisations must rely on remote and practical operations in a disruptive business world. GQS is always here to support our clients' operational requirements using the latest digital technologies and procedures, maximizing the value of our exceptional services.

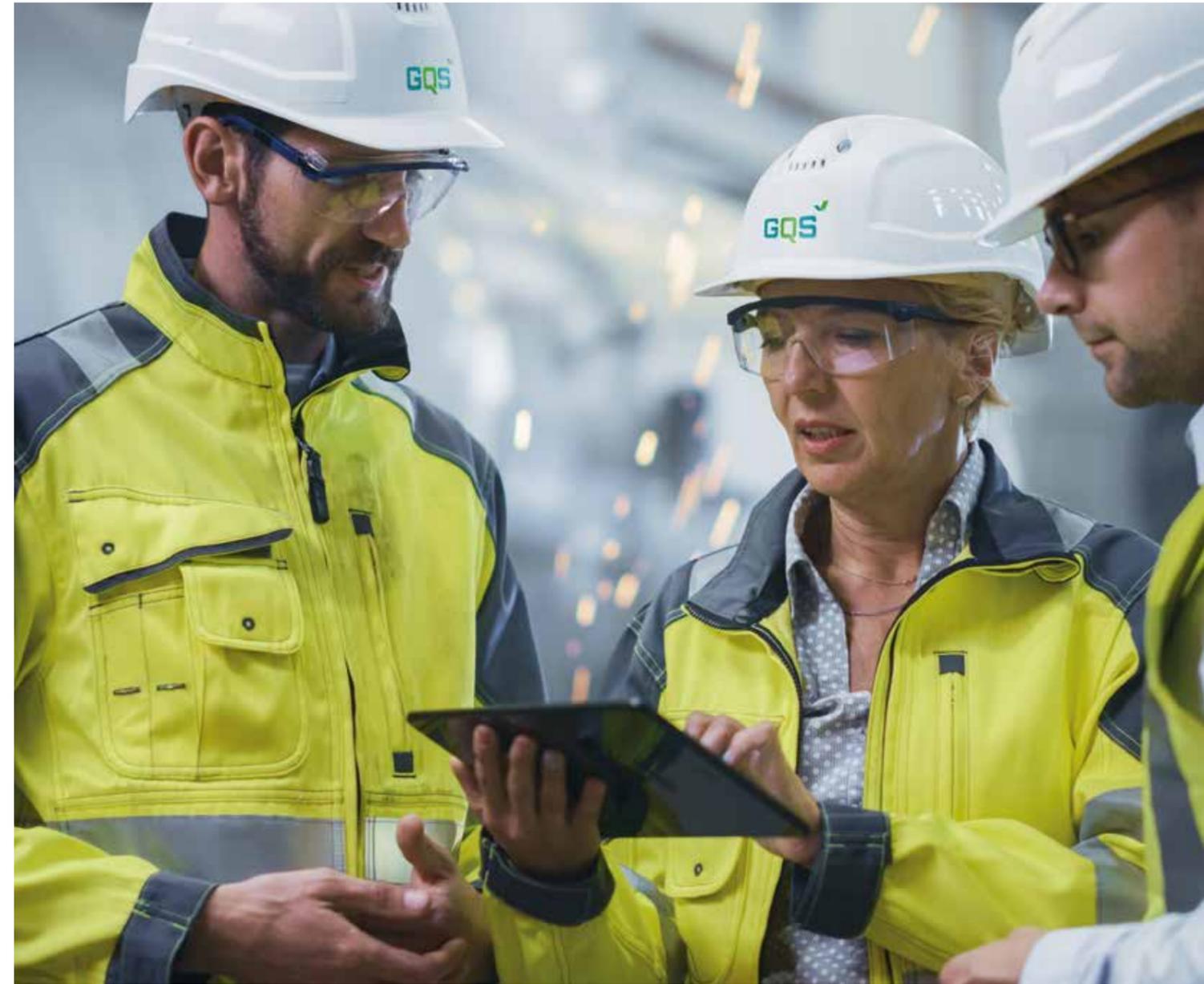
Process

GQS remote inspections are designed to provide organisations with the same level of technical expertise and insight in a safe, efficient and adaptable way. Our highly skilled team will guide you through the client-orientated Remote Inspection Process, that will ensure all inspection requirements are more than satisfied, while not compromising any aspects of technical assurance or regulatory requirements.

Utilizing proven and reliable smart technologies, Inspectors can witness a process or test being undertaken from a remote location via direct live video stream. Applying a range of preferred smart devices, each Inspection can be conducted following its exact specifications, with the support of clear visual and audio technologies.

These inspections may be observed by all parties involved, as the GQS team provide comprehensive support throughout the complete remote inspection process.

Clients may interact and communicate with real-time questions and feedback as the inspection takes place. The inspection process may also be recorded with permission from all stakeholders, for further review and understanding, providing a more streamlined inspection experience.



Benefits

- Mitigate Safety Risk – The remote process can significantly reduce general organisational risks, by delivering immediate transparency in addressing any technical issues while managing the risk of inspector's well-being from hazardous sites and travel fatigue.
- Remove Geographical Boundaries – Our remote inspection process can provide a direct link between client, supplier and inspector, considering no physical boundaries, travel and any other restrictions. Consequently, maintaining strong business continuity.
- Cost Reduction – GQS offers a cost-effective alternative to on-site inspections by decreasing wait-times, increasing operational uptime and reducing travel costs.
- Audio Video Real Time Reporting – A record of the remote inspection event can be provided in real time to our client representatives with the agreement of all stakeholders, and providing a future reference for clients and regulatory authorities.
- Reduced Carbon Footprint – GQS remote inspections enables your organisation to reduce its carbon footprint by significantly reducing the need for travel of personnel.

Systems

GQS have invested heavily in their bespoke management system called IGRIS

GQS have invested heavily in their bespoke management system called IGRIS. As there was no "Off the shelf" system which allowed us to manage our clients' requirements as we wanted, we decided with our sister companies, that we would build our own system to meet our own particular requirements, and that of the other companies. Longer term this strategy has proved effective for both GQS and our clients. As we have a very robust and advanced system, this means we can do things quicker, smarter and with less bureaucracy allowing us to offer a very competitive service.

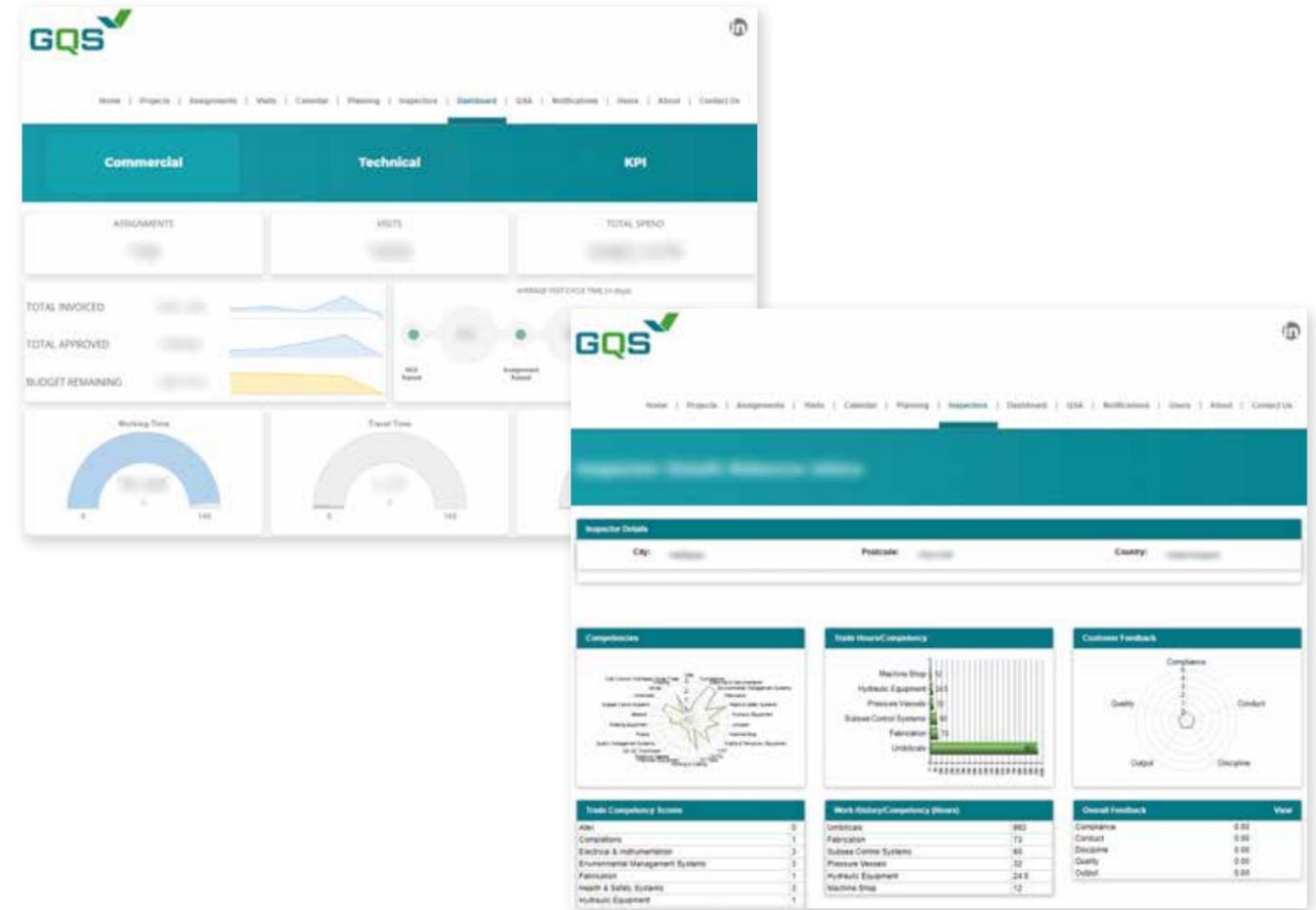
Having our own bespoke system allowed us to control and record our inspector's competency, work history and all relevant certification as we wanted, ensuring our clients have access to the latest Inspectors information and a history of their work completed.

Understanding today's challenging market

We further understand that in today's challenging market, service providers need to add more value to their client's projects and ensure they know where every part of their budget has been spent. To this end we have added additional controls and reporting functions to our client's assignments giving them greater value and visibility over costs spent on each and every project.

GQS is using the latest digital technologies to provide real time data. Due to our adaptability, we are able design and innovative to the exact requirements of our client. We can transform Commercial, Technical and KPI data into customizable live Dashboard Reporting.

The IGRIS system was developed with our core values in mind. Building trust by giving our clients access to as much information as possible, and delivering innovation & quality to all Stakeholders.





Sustainability and HSE

Keeping the public safe and protecting the environment

Companies can only be sustainable if the societies they operate in are sustainable, and unsustainable companies cannot fulfil their social responsibilities. At GQS, Corporate Responsibility is about conducting our business ethically and contributing to the economic, social and environmental well-being of our communities. We believe that behaving responsibly is critical to the sustainability of our company.

Furthermore, we exist to keep the public safe and to protect the environment through controlling the quality of manufactured and fabricated items in the energy and other sectors of high risk. Safety is at the core of what we do, providing a safe workplace for our employees and contractors whilst ensuring clients' products, assets & systems meet the required health, safety, performance and quality standards in turn protecting the environment.

Quality control today contributes to safe, reliable and cost-effective production tomorrow

Through high quality inspectors and a bespoke management system we increase productivity, ensure manufacturers and fabricators meet global standards, manage risk, and improve the quality, safety and compliance of companies' products and services. We believe that quality control today contributes to safe, reliable and cost-effective production tomorrow. Safety starts with quality control.



Accreditation

The below accreditation confirms we have the appropriate systems in place to consistently deliver a Quality Service to our clients and also confirms we have further met the requirements to supply services to the Petroleum, Natural Gas, Petrochemical, Power Generation, Mining, Renewable Energy and General Engineering Industries. Quality management systems are the foundation of quality assurance and quality control activities.

GQS are accredited to the following:



ISO 9001 is the international standard that specifies requirements for a quality management system (QMS). Organisations use the standard to demonstrate the ability to consistently provide products and services that meet customer and regulatory requirements



Entitled "General Criteria for the Operation of Various Types of Bodies Performing Inspection", is an internationally recognised standard for the competence of Inspection Bodies.





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